


CEWELD MA SS 2343

Tig

TYPE	Solid welding wire for hardfacing and rebuilding hotworking tools..						
ANWENDUNGEN	Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures.						
EIGENSCHAFTEN	Abrasion combined with higher temperatures.						
KLASSIFIKATION	EN ISO	14700: S Fe3					
	DIN	8555: TIG 4-UM-60-65-ST					
	W.Nr.	1.2343					
	F-nr	71					
GEEIGNET FÜR	Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.						
ZULASSUNGEN							
SCHWEISSPOSITIONEN							
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Mn	Cr	Mo	V	Fe	Si
	0.4	0.4	5	1.1	0.5	Rem.	1
MECHANISCHE GÜTEWERTE	Heat Treatment		R _{p0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness	
	As Welded					55 HRc	
RÜCKTROCKNUNG	Not required						
GAS ACC. EN ISO 14175	I1						



CEWELD MA SS 2343 Tig

MA SS 2343 TIG 1,6 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401816

MA SS 2343 TIG 2,0 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401854

MA SS 2343 TIG 2,4 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401793

MA SS 2343 TIG 3,0 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401809