



# CEWELD SPA 867

TYPE	Seamless high-alloyed fluxcored wire on a C-B-carbide basis for extreme hard deposits on parts subject to severe mineral abrasion.
ANWENDUNGEN	Suited for wear parts subject to extreme heavy abrasion.
EIGENSCHAFTEN	High wear resistance and simmlar structure as by C.-Cr. Carbide deposits. The deposit gives a extreme high hardness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. The spray deposit is only machinable by grinding.
KLASSIFIKATION	
GEEIGNET FÜR	Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc.
ZULASSUNGEN	
SCHWEISSPOSITIONEN	
(%)	
MECHANISCHE GÜTEWERTE	
RÜCKTROCKNUNG	Not required
GAS ACC. EN ISO 14175	