



CEWELD S2 1NiCrMo

| | |
|----------------|---|
| TYPE | Solid wire for submerged arc welding process for welding HSLA structural steels |
| ANWENDUNGEN | Heavy construction, lifting, platforms, jackups, towers, crane building, machinery, riser pipes etc. |
| EIGENSCHAFTEN | High strength weld deposit with good post weld heat treatment properties. S2 1NiCrMo can be used in combination with FL 851 and FL 155, both fluxes offer low hydrogen content and excellent weldability in multi layer welding and narrow gap. |
| KLASSIFIKATION | EN ISO 24598-A: S2 Z 1NiCrMo |
| GEEIGNET FÜR | X80, AISI 4130, 8630, ASME: ASTM A302 Grade B, ASTM A336 Grade F30, ASTM A487 Class 1N, 1Q 2N, 2Q, 4130 EN: S(P)460-S(P)555 |

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

| C | Si | Mn | P | S | Cr | Mo | Ni | Cu |
|------|------|------|-------|-------|------|------|------|-------|
| 0.12 | 0.27 | 1.09 | 0.006 | 0.005 | 1.04 | 0.57 | 0.92 | 0.075 |

MECHANISCHE GÜTEWERTE

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175



CEWELD S2 1NiCrMo

S2 1NICRMO 2,4MM

| Packaging | KG/unit | EanCode |
|-----------|---------|---------------|
| K-415 | 25 | 8720663404718 |