

# CEWELD Super-Flux

TYPE	Excellent low temperature flux for use with silver brazing alloys
ANWENDUNGEN	Superflux removes oxides and impurities from the surface during the heating process to obtain perfect bonding of the brazing filler metal. Superflux also reduces the surface tension and improves capillarity.
EIGENSCHAFTEN	After brazing flux residues can easily be removed mechanically or with a caustic soda solution.
KLASSIFIKATION	AWS A 5.31: FB3-F EN ISO 18496: FH10
GEEIGNET FÜR	Flux for silver brazing with a melting range from 450 till 800 °C, for Copper, Brass, Steel and stainless steel.
ZULASSUNGEN	
SCHWEISSPOSITIONEN	
(%)	
MECHANISCHE GÜTEWERTE	
RÜCKTROCKNUNG	Not required
GAS ACC. EN ISO 14175	