



# CEWELD FL 8111

**TYPE** Fluoride basic agglomerated flux for stainless steel SAW welding.

**ANWENDUNGEN** Sub arc flux suitable for a wide range of applications in offshore and general steelwork, cladding valves, shafts, tanks, steel mill rollers etc.

**EIGENSCHAFTEN** FL 8111 is a fluoride basic agglomerated flux for stainless steel SAW welding. Basicity: about 2,6 (according to Boniszewski) Current: DC or AC, in single or multi-wires. Grain size: 2-28

**KLASSIFIKATION** EN ISO 14174: SA FB 1 65 AC H5

**GEEIGNET FÜR** Submerged arc welding with stainless steel wires, AISI 410, 410NiMo, 308L, 316L, 2209 duplex, 347, 309L, 309LMo, 308H, super duplex, zeron 100, SAF 2507

**ZULASSUNGEN**

**SCHWEISSPOSITIONEN**



**TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)**

CaO+MgO	SiO2	Al2O3	CaF2
35	20	25	15

**MECHANISCHE GÜTEWERTE**

**RÜCKTROCKNUNG** Not required

**GAS ACC. EN ISO 14175**



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FL 8111 0,2 - 2,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404121