



CEWELD SPA 864

TYPE	High-alloyed tubular wire on a C-Ni-B- carbide basis for extreme hard deposits on parts subject to strong mineral abrasion.
APPLICATIONS	Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc...
PROPERTIES	High wear resistance and simmlar structure as by C.-Cr. Carbide deposits. The deposit gives a very good hardness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to extreme heavy abrasion. The spray deposit is only machinable by grinding.
CLASSIFICATION	
SUITABLE FOR	High-alloyed tubular wire for metal spray on a C-Ni-B- carbide basis for extreme hard deposits on parts subject to strong mineral abrasion. applications: Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc.
APPROVALS	
WELDING POSITIONS	
(%)	
MECHANICAL PROPERTIES	
REDRYING	Not required
GAS ACC. EN ISO 14175	