



CEWELD SPA 750

TYPE	Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness.
APPLICATIONS	Agriculture, mining, cement industry, machine maintenance etc.
PROPERTIES	Due to the high resistance to cracking and toughness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to heavy abrasion. The interpass temperature should be maximum 250°C. The spray deposit is machinable by special carbide tools.
CLASSIFICATION	
SUITABLE FOR	Cones, presses, slides, shifts, pumps, sleeves, axes etc..
APPROVALS	
WELDING POSITIONS	
(%)	
MECHANICAL PROPERTIES	
REDRYING	Not required
GAS ACC. EN ISO 14175	