

# CEWELD L-Ag5P

<b>TYPE</b>	Copper Phosphorus Silver Brazing Alloy.
<b>APPLICATIONS</b>	Particularly recommended for sanitary and refrigerating equipment. Suitable for working temperatures up to 200 °C
<b>PROPERTIES</b>	Excellent flowing alloy with high purity offering strong brazing joints. Do not use in a sulphurous environment. Flux/Paste: CEWELD Super-Flux
<b>CLASSIFICATION</b>	AWS A 5.8: BCuP-3 EN ISO 17672: CuP 281 F-nr 103

**SUITABLE FOR** Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).

**APPROVALS**

**WELDING POSITIONS**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

Cu	Ag	P
Rem.	5	6

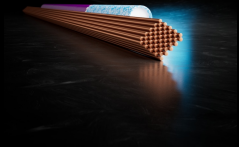
**MECHANICAL PROPERTIES**

Heat Treatment	R <sub>p0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>5</sub> (%)	Hardness
As Welded		250		HRc

**REDRYING** Not required

**MELTING RANGE** 645 - 815°C

**GAS ACC.** EN ISO 14175



# CEWELD L-Ag5P

L-AG5P 1,5MM

Packaging	KG/unit	EanCode
D-300	10,11	8720663421487