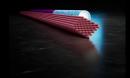


CEWELD CuZn40F

TYPE	Universal brass brazing alloy with good strength					
APPLICATIONS	Mainly used in the furniture and the bicycle industry					
PROPERTIES	Easy to use brass alloy for brazing					
CLASSIFICATION	AWS EN ISO W.Nr. F-nr	A 5.8: RBCuZn-A 17672: Cu 670 2.0367 106	A			
SUITABLE FOR	Brazing: Steels, Copper, Cast iron, Copper Alloys, Nickel and for welding Brass and Bronze. This Alloy is mainly used in the furniture and the bicycle industry for joining Steels, also this Alloy can be used for rebuilding Brass-ship propellers by flame welding.					
APPROVALS						
WELDING POSITIONS	PA PB PC PC PE PE PG					
TYPICAL CHEMICAL	Si	1n	Cu	Zn	Sn	
ANALYSIS OF THE FILLER METAL (%)	0.1 0	.1	60	Rem.	0.2	
MECHANICAL PROPERTIES	Heat Treatment	R _{P0,2} (MPa)	Rm (MPa)	A5 (%)	Hardness	
	As Welded		350		88 HB	
REDRYING	Not required					
MELTING RANGE	870 - 900°C					
GAS ACC. EN ISO 14175						

Certilas THE FILLER METAL SPECIALIST





CEWELD CuZn40F

CUZN40F 2,0 X 500MM	Packaging	KG/unit	EanCode
	Tube	1	8720663421036
CUZN40F 2,5 X 500MM	Packaging	KG/unit	EanCode
	Tube	1	8720663421081
CUZN40F 3,0 X 500MM	Packaging	KG/unit	EanCode
	Tube	1	8720663421104
CUZN40F 4,0 X 500MM	Packaging	KG/unit	EanCode
	Tube	1	8720663421111
			•
CUZN40F 5,0 X 500MM	Packaging	KG/unit	EanCode
	Tube	1	8720663421128