



CEWELD E DUR 60 Kb

TYPE Basic coated, alloyed Cr-Mo-V electrode.(E Fe8, 60 HRc)

APPLICATIONS CEWELD E Dur 60 Kb is for the application of steel parts that are exposed to high loads. For example, armoring of parts that are exposed to heavy stress and abrasion from stone, coal, sand, etc.

PROPERTIES The weld deposit of CEWELD E Dur 60 Kb is one of the most universal alloys in Hardfacing applications and can also be applied austenitic manganese steels. Very good weld deposit appearance and outstanding welding properties on both AC and DC+. Outstanding alloy against high impact combined with abrasion including metal into metal friction. Preheating is not required.

CLASSIFICATION

AWS	A 5.13: ~E Fe3
EN ISO	14700: E Fe8
DIN	8555: E 6-UM-60-G
F-nr	71

SUITABLE FOR Mixing arms, Cold cutting tools, Hammers, Rolls, Loaders, Buckets, Pumps, Hardfacing on Austenitic Manganese steel, Rebuilding Knives

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

C	Mn	Cr	Mo	V	Fe	Si
0.6	0.6	7.5	0.8	1	Rem.	0.5

MECHANICAL PROPERTIES

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				58 HRc

REDRYING 300°C / 2 hr

GAS ACC. EN ISO 14175



CEWELD E DUR 60 Kb

E DUR 60 KB 2,5 X 350MM	Packaging	KG/unit	EanCode
	Can	3	8720663401632
E DUR 60 KB 3,2 X 350MM	Packaging	KG/unit	EanCode
	Can	3,3	8720663401656
E DUR 60 KB 3,2 X 450MM	Packaging	KG/unit	EanCode
	Can	3,3	8720663401649
E DUR 60 KB 4,0 X 450MM	Packaging	KG/unit	EanCode
	Can	3,5	8720663401663
E DUR 60 KB 5,0 X 450MM	Packaging	KG/unit	EanCode
	Can	3,3	8720663401670