




CEWELD FL 155

TYPE	High basic SAW flux with very low hydrogen content								
APPLICATIONS	Drilling platforms, crane building, offshore fundamentals, jack ups, narrow gap welding, multi layer welding.								
PROPERTIES	FL 155 is a highly basic SAW flux with low hydrogen content. Basicity: About 3,4 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: K2-20								
CLASSIFICATION	EN ISO 14174: SA FB 1 55 AC H5								
SUITABLE FOR	S355, S420, S460, S690, P500, P550, X65, X70, X80, Weldox 700, Naxtra 70, Hardox 400, Dilimax, P91, P24								
APPROVALS	TÜV: 12709, CE, Lloyds, DNV								
WELDING POSITIONS									
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	<table border="1"><thead><tr><th>Al2O3</th><th>CaF2</th><th>SiO2</th><th>CaO+MgO</th></tr></thead><tbody><tr><td>20</td><td>25</td><td>15</td><td>40</td></tr></tbody></table>	Al2O3	CaF2	SiO2	CaO+MgO	20	25	15	40
Al2O3	CaF2	SiO2	CaO+MgO						
20	25	15	40						
MECHANICAL PROPERTIES									
REDRYING	300°C / 2 hr								
GAS ACC. EN ISO 14175									



CEWELD FL 155

FL 155 0,2 - 2,0MM

Packaging	KG/unit	EanCode
Bag	20/25	8720663424006
Can	25	8720663424013