



CEWELD SACW 410 NiMoNbVW

TYPE	Flux cored SAW wire for heat resistant steels
APPLICATIONS	Steel mill rollers, transport rollers, castors for roller conveyors especially in hot working circumstances
PROPERTIES	The alloy has a high wear resistance against metal to metal wear in hot working circumstances. The hardness is 45-53 HRC. Best properties are achieved with our agglomerates flux FL 838 or fused flux FL 880.
CLASSIFICATION	EN ISO 14700: T Fe7
SUITABLE FOR	S355, C45, Cr(NiMo) steels, CrNi(Mo) steels

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

C	Si	Mn	Cr	Ni	Mo	Nb	V	Fe	W
0.27	0.45	1.2	14	2.7	2.1	0.9	1.3	Rem.	0.05

MECHANICAL PROPERTIES

Heat Treatment	R _{p0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				50.67 HRc

REDRYING Not required

GAS ACC. EN ISO 14175