

CEWELD FL 400

TYPE	Agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires.		
APPLICATIONS	Rebuilding and hardfacing parts that suffer from impact and wear as in Mining, Dredging etc.		
PROPRIÉTÉS	CEWELD® FL 400 is an agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires. Basicity: about 1,1 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16		
CLASSIFICATION	EN ISO	14174: SA CS 3 99 CCrMo AC	
CONVIENT POUR	Piston rod ends, mining parts, excavator parts, rolling bars, pressure rolls, cement rollers, dredging parts, coupling parts, crushing hammers. etc..		
AGRÉMENTS			
POSITIONS DE SOUDAGE	PAPBPC		
COMPOSITION CHIMIQUE TYPIQUE EN POIDS (%)	CaF2 10	CaO+MgO 25	SiO2+TiO2+Al2O3 55
PROPRIÉTÉS MÉCANIQUES			
ETUVAGE	Not required		
GAS ACC. EN ISO 14175			

CEWELD FL 400

FL 400 0,4-1,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404961