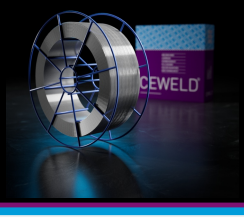


CEWELD SP 316L

certilas® THE FILLER METAL SPECIALIST

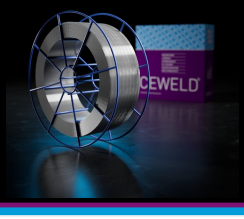
TYPE	Stainless steel alloy exceeding AISI 316 for corrosion protection layers.
APPLICATIONS	Recommended for applications where high corrosion resistance and relatively low wear protection is required. CEWELD® SP 316L is good for general machine element work including hydraulic rams, rolls and for applications in the food industry.
PROPRIÉTÉS	Coatings of CEWELD® SP 316L exhibit excellent corrosion resistance against organic and non-oxidizing acids and are recommend for internal and external diameters. Using the combustion wire spray process, CEWELD® SP 316L should be sprayed thinner than CEWELD® SP 1.4370 and CEWELD® SP 420 coatings. Is an 316 type wire specially modified for spraying.
CLASSIFICATION	EN ISO 14919: X.mod type W.Nr. 1.4430
CONVIENT POUR	Corosion protection in marine environments, paper rollers etc.
AGRÉMENTS	
POSITIONS DE SOUDAGE	

TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

C	Si	Mn	P	S	Cr	Ni	Mo	Cu
0.05	0.5	1.8	0.01	0.01	19	12.5	2.5	0.2

PROPRIÉTÉS MÉCANIQUES

ETUVAGE	Not required
GAS ACC. EN ISO 14175	M21



CEWELD SP 316L

SP 316L 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663409843

SP 316L 3,2MM

Packaging	KG/unit	EanCode
K-415	25	8720663409850