



CEWELD SP 1.4115

TYPE	Solid metal spray wire		
APPLICATIONS	Corrosion coating, with wear properties		
PROPRIÉTÉS	SP 1.4115 combines high toughness with very good corrosion resistance.		
CLASSIFICATION	EN ISO W.Nr.	14919: 5.8 1.4115	
CONVIENT POUR	Flame spray, electric spray and high speed flame spray.		

AGRÉMENTS

POSITIONS DE SOUDAGE



ANALYSE CHIMIQUE TYPIQUE DU MÉTAL D'APPORT (%)

Si	Mn	Cr	Fe	C	Mo
0.5	0.5	13	Rem.	0.2	1.1

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{p0.2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				45 HRc

ETUVAGE Not required

GAS ACC. EN ISO 14175



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SP 1.4115 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663409867