




CEWELD 316H

TYPE	Solid stainless steel welding wire with high carbon content					
TOEPASSINGEN	Used for welding steam piping, superheater headers, furnace parts, some gas and steam engine turbine components, in the petro-chemical industry, in fossil and nuclear fuelled power stations.					
EIGENSCHAPPEN	CEWELD® 316H is designed for welding 316/316H austenitic stainless steels operating at high temperatures (500-800°C) under long term creep conditions. This filler metal can also be used for welding 321/321H and 347/347H grades in high temperature structural service. This is particularly important in thick highly restrained weldments, since the possibility of premature service failure by intergranular HAZ cracking is reduced by using more ductile weld metal rather than 347H.					
CLASSIFICATIE	AWS	A 5.9: ER316H				
	EN ISO	14343-A: G 19 12 3 H				
	W.Nr.	1.4403				
	F-nr	6				
	FM	5				
GESCHIKT VOOR	ISO 15608: 8.1 Austenitic ≤ 19 % Cr , TÜV 1000: Gr. 21, 22, 24, 1.4401, 1.4404 , 1.4409 , 1.4429, 1.4432, 1.4435, 1.4436, 1.4571, 1.4580, 1.4583 X5CrNiMo17-12-2, X2CrNiMo17-12-2, GX2CrNiMo19-11-2, X2CrNiMoN17-12-3, X2CrNiMo17-12-3, X2CrNiMo18-14-3, X3CrNiMo17-12-3, X6CrNiMoTi17-12-2, X6CrNiMoNb17-12-2, X10CrNiMoNb18-12 UNS S31600, S31603, S31635, S31640, S31653 AISI 316L, 316Ti, 316Cb, 347, 347H, 321, 321H, CF10M, BS 316S51, 316S52, 316S53, 316C16, 316C71					
GOEDKEURINGEN	CE					
LASPOSITIES						
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Si	Mn	Cr	Ni	Mo
	0.06	0.5	1.8	19	13	2.5
MECHANISCHE WAARDEN	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness	
	As Welded	450	650	35	HRc	
HERDROGEN	Not required					
GAS ACC. EN ISO 14175	M11, M13, M12					



CEWELD 316H

316H 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663414878

316H 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663414915