



# CEWELD MA 500

TYPE	Solid welding wire for rebuilding and hardfacing.
TOEPASSINGEN	Rebuilding parts that are subject to abrasion combined with heavy impact.
EIGENSCHAPPEN	Weld deposit with high carbon content offering excellent weldability.
CLASSIFICATIE	EN ISO 14700: S Fe2 W.Nr. 1.8425
GESCHIKT VOOR	Crushers, bucket teeth, hammers, crushers, pressure blocks etc.
GOEDKEURINGEN	CE

LASPOSITIES



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

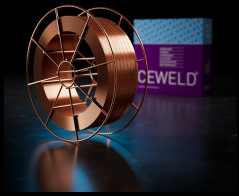
C	Si	Mn	Cr	Al	Ti
1.1	0.4	1.9	1.8	0.1	0.2

MECHANISCHE WAARDEN

Heat Treatment	R <sub>P0.2</sub> (MPa)	R <sub>m</sub> (MPa)	A5 (%)	Hardness
As Welded				50 HRc

HERDROGEN Not required

GAS ACC. EN ISO 14175 M21



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MA 500 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403087