



CEWELD SPA 864

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| TYPE | High-alloyed tubular wire on a C-Ni-B- carbide basis for extreme hard deposits on parts subject to strong mineral abrasion. |
| TOEPASSINGEN | Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc... |
| EIGENSCHAPPEN | High wear resistance and simmlar structure as by C.-Cr. Carbide deposits. The deposit gives a very good hardness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to extreme heavy abrasion. The spray deposit is only machinable by grinding. |
| CLASSIFICATIE | |
| GESCHIKT VOOR | High-alloyed tubular wire for metal spray on a C-Ni-B- carbide basis for extreme hard deposits on parts subject to strong mineral abrasion. applications: Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc. |
| GOEDKEURINGEN | |
| LASPOSITIES (%) | |
| MECHANISCHE WAARDEN | |
| HERDROGEN | Not required |
| GAS ACC. EN ISO 14175 | |