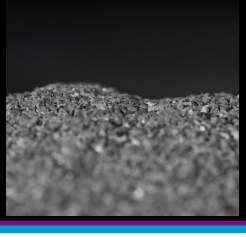


CEWELD FL 915

certilas® THE FILLER METAL SPECIALIST

TYPE	Agglomerated high speed basic flux for the SAW process.
TOEPASSINGEN	Steel mill rollers, boiler works, pipes, ship building, structural steel works, tanks and pressure vessels, piston cladding, offshore applications etc
EIGENSCHAPPEN	FL 915 is an agglomerated high speed basic flux for the SAW process. Basicity: about 2,2 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-28
CLASSIFICATIE	EN ISO 14174: SA AB 1 65 DC H5
GESCHIKT VOOR	Unalloyed steels: St 33 – St 52, Ship building: A, E, AH, EH, Boiler steels: HI-HIII, 17Mn4, 19Mn5, Pipe steels: St 37.0/4 – St 52.0/4, Fine-grain steels: StE 255 – StE 460 (S460)
GOEDKEURINGEN	
LASPOSITIES	

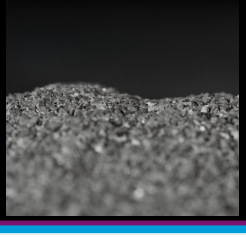
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

Al2O3	CaF2	SiO2	CaO+MgO
25	15	20	35

MECHANISCHE WAARDEN

HERDROGEN	Not required

GAS ACC. EN ISO 14175



CEWELD FL 915

FL 915 0,2 - 2,0MM

Packaging	KG/unit	EanCode
Bag	25	8720663404053
Bag	25	8720663404046