




# CEWELD FL 8111

TYPE	Fluoride basic agglomerated flux for stainless steel SAW welding.								
TOEPASSINGEN	Sub arc flux suitable for a wide range of applications in offshore and general steelwork, cladding valves, shafts, tanks, steel mill rollers etc.								
EIGENSCHAPPEN	FL 8111 is a fluoride basic agglomerated flux for stainless steel SAW welding. Basicity: about 2,6 (according to Boniszewski) Current: DC or AC, in single or multi-wires. Grain size: 2-28								
CLASSIFICATIE	EN ISO 14174: SA FB 1 65 AC H5								
GESCHIKT VOOR	Submerged arc welding with stainless steel wires, AISI 410, 410NiMo, 308L, 316L, 2209 duplex, 347, 309L, 309LMO, 308H, super duplex, zeron 100, SAF 2507								
GOEDKEURINGEN									
LASPOSITIES									
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	<table border="1"><thead><tr><th>CaO+MgO</th><th>SiO2</th><th>Al2O3</th><th>CaF2</th></tr></thead><tbody><tr><td>35</td><td>20</td><td>25</td><td>15</td></tr></tbody></table>	CaO+MgO	SiO2	Al2O3	CaF2	35	20	25	15
CaO+MgO	SiO2	Al2O3	CaF2						
35	20	25	15						
MECHANISCHE WAARDEN									
HERDROGEN	Not required								
GAS ACC. EN ISO 14175									



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FL 8111 0,2 - 2,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404121