


CEWELD Powder 8812-Ni

TYPE	Carbide powder, agglomerated and sintered						
TOEPASSINGEN	carbide powder for wear resistant coatings produced by flame-, plasma or high velocity- flame-spraying (HVOF). Tungsten-Carbide-Nickel-coatings are resistant to abrasion and oxidation. In comparison with WC-Co layers they show an improved corrosion resistance in aqueous solutions. Plasma sprayed coatings can achieve a hardness of up to 1000 HV0.1 and tensile strength acc. to DIN 50160 of 60 N/mm ² . The maximum operating temperature is 750°C.						
EIGENSCHAPPEN	Crystal size of WC Apparent Density (ISO 3923-2) Particle Size Range in µm Particle Shape 2.5 µm FSSS 4.3 – 5.4 g/cm ³ 22/5 - 38/15 - 53/22 Preponderant spherical						
CLASSIFICATIE	EN ISO	14232-1 WC-Ni 88/12					
GESCHIKT VOOR	Augers, impellers, shafts, hydraulics, pulling equipment, fan blades etc.						
GOEDKEURINGEN							
LASPOSITIES							
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 50%;"></th> <th style="width: 50%;"></th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Ni</td> <td style="text-align: center;">WC</td> </tr> <tr> <td style="text-align: center;">12</td> <td style="text-align: center;">88</td> </tr> </tbody> </table>			Ni	WC	12	88
Ni	WC						
12	88						
MECHANISCHE WAARDEN							
HERDROGEN	Not required						
GAS ACC. EN ISO 14175	None						